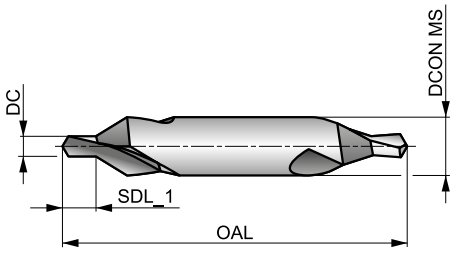
A206

DORMER



HSS-E Centre Drill with 118° Point angle and 60° Countersink, Bright Finish

Recommended for starting a precise hole in the end of a shaft so it can be securely held prior to machining. The two drilling ends give increased productivity per tool. Suitable for drilling many materials.



HSS-E	DIN 333A	1×D
60°	Bright	
R	118°	

Workpiece material group suitability, starting values for cutting speed (m/min) and feed Alpha Code. Tables with feed per revolution can be found starting from page 175.

P1.1	P1.2	P1.3	P2.1	P2.2	P2.3	P3.1	P3.2	P3.3	P4.1	P4.2	P4.3	M1.1	M1.2
■40 I	■45 I	■46 I	■34 I	■30 G	◪27 E	■24 F	■19 F	◪16 E	■14 F	◪12 E	◪10 D	◪25 E	◪21 E
M2.1	M2.2	M3.1	M3.2	M3.3	M4.1	K1.1	K1.2	K1.3	K2.1	K2.2	K2.3	K3.1	K3.2
◪22 E	◪18 E	◪12 G	◪10 G	◪9 G	◪12 C	■36 I	■27 F	■20 F	◪30 E	◪24 E	◪19 E	◪26 E	◪20 E
K3.3	K4.1	K4.2	K4.3	K4.4	K4.5	K5.1	K5.2	K5.3	N1.1	N1.2	N1.3	N2.1	N2.2
◪16 E	◪24 E	◪18 E	◪13 E	◪11 E	◪10 E	◪27 E	◪21 E	◪16 E	◪40 J	◪30 J	◪20 I	◪49 H	◪44 H
N2.3	N3.1	N3.2	N3.3	N4.1	N4.2	N4.3	S1.1	S1.2	S1.3	S2.1	S2.2	S3.1	S3.2
◪32 H	◪68 H	◪40 I	◪20 G	◪36 J	◪34 H	◪17 F	◪29 F	◪16 D	◪8 B	◪8 E	◪7 A	◪6 E	◪5 A
S4.1	S4.2												
◪5 E	◪4 A												

Product	DC (mm)	DC (inch)	SDL_1 (mm)	OAL (mm)	DCON MS (mm)
A2061.0X3.15	1.00	0.0394	1.7 - 1.3	31.0	3.15
A2061.25X3.15	1.25	0.0492	2.0 - 1.6	31.0	3.15
A2061.6X4.0	1.60	0.0630	2.6 - 2.0	35.0	4.00
A2062.0X5.0	2.00	0.0787	3.1 - 2.5	40.0	5.00
A2062.5X6.3	2.50	0.0984	3.8 - 3.1	45.0	6.30
A2063.15X8.0	3.15	0.1240	4.6 - 3.9	50.0	8.00
A2064.0X10.0	4.00	0.1575	5.9 - 5.0	55.0	10.00
A2065.0X12.5	5.00	0.1969	7.2 - 6.3	63.0	12.50