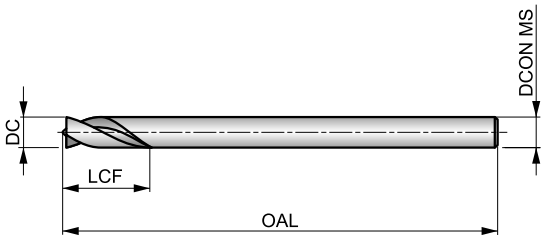
A723



HSS-E (5% Cobalt) Spot Weld Drill, Bronze Tempered Finish

Drill with specially designed lip and spur point to remove or "drill out" spot welded areas, commonly for removing welds in a vehicle repair shop. Short flute length makes it more sturdy and less prone to shattering when being used in a hand-held device. The bronze finish is a thin oxide layer and an indication for Cobalt.



HSS-E	DORMER	1×D
Bronze		λ 20-35°
R	DC h8	

Workpiece material group suitability, starting values for cutting speed (m/min) and feed Alpha Code. Tables with feed per revolution can be found starting from page 175.

P1.1	P1.2	P1.3	P2.1	P2.2	P3.1	P3.2	P4.1
■ 33 D	■ 37 D	■ 38 D	■ 28 D	◪ 25 C	◪ 20 C	◪ 20 C	◪ 20 C

Product	DC (mm)	DC (inch)	LCF (mm)	OAL (mm)	DCON MS (mm)
A7236.0X66	6.00	0.2362	18.0	66.0	6.00
A7236.0X93	6.00	0.2362	18.0	93.0	6.00
A7238.0X79	8.00	0.3150	24.0	79.0	8.00
A7238.0X117	8.00	0.3150	24.0	117.0	8.00