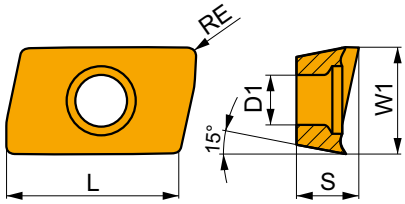
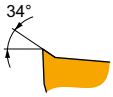
ADEX 11-FA

	W1	D1	L	S
	[mm]	[mm]	[mm]	[mm]
11T3	6.450	2.90	9.70	3.91



Suitability and starting values for cutting speed (vc), feed (f) and depth of cut (ap). Refer to our Machining Calculator app for further calculations.

Product		RE	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
		[mm]	[m/min]	[mm/tooth]	[mm]	[m/min]	[mm/tooth]	[mm]	[m/min]	[mm/tooth]	[mm]	[m/min]	[mm/tooth]	[mm]	[m/min]	[mm/tooth]	[mm]	[m/min]	[mm/tooth]	[mm]
																				
			FA geometry with highly positive design for fine-finish to medium machining.																	
ADEX 11T304FR-FA	**HF7**	0.4	–	–	–	–	–	–	–	–	–	■	210	0.30	5.0	–	–	–	–	–	–
	M0315	0.4	–	–	–	–	–	–	–	–	–	■	480	0.30	5.0	–	–	–	–	–	–
ADEX 11T308FR-FA	**HF7**	0.8	–	–	–	–	–	–	–	–	–	■	240	0.30	5.0	–	–	–	–	–	–
	M0315	0.8	–	–	–	–	–	–	–	–	–	■	570	0.30	5.0	–	–	–	–	–	–
ADEX 11T312FR-FA	**HF7**	1.2	–	–	–	–	–	–	–	–	–	■	255	0.30	5.0	–	–	–	–	–	–
	M0315	1.2	–	–	–	–	–	–	–	–	–	■	600	0.30	5.0	–	–	–	–	–	–
ADEX 11T316FR-FA	**HF7**	1.6	–	–	–	–	–	–	–	–	–	■	270	0.18	5.0	–	–	–	–	–	–