	Product	DC [mm]	OAL [mm]	DCON MS [mm]	LU [mm]	LF [mm]	TDZ	GAMF [°]	GAMP [°]			max.		kg		
MODULAR	**25A6R035M12-SAD07D-C**	25	57	12.5	–	35	M12	-6.5	8	6	✓	–	✓	0.13	GI276	SQ011
MODULAR	**32A8R043M16-SAD07D-C**	32	66	17	–	43	M16	-6	8	8	✓	–	✓	0.25	GI276	SQ011

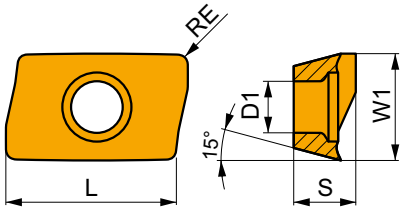
GI276	ADMX 0702..

		Nm			
SQ010	US 62003A-T06P	0.6	M 2	3	Flag T06P
SQ011	US 62004A-T06P	0.6	M 2	4	Flag T06P

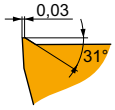
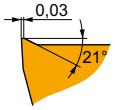
ADMX 07

PRAMET

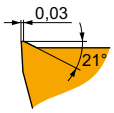
	W1 [mm]	D1 [mm]	L [mm]	S [mm]
0702	4.482	2.20	6.95	2.48



Suitability and starting values for cutting speed (vc), feed (f) and depth of cut (ap). Refer to our Machining Calculator app for further calculations.

Product		RE [mm]	P vc [m/min]	P f [mm/tooth]	P ap [mm]	M vc [m/min]	M f [mm/tooth]	M ap [mm]	K vc [m/min]	K f [mm/tooth]	K ap [mm]	N vc [m/min]	N f [mm/tooth]	N ap [mm]	S vc [m/min]	S f [mm/tooth]	S ap [mm]	H vc [m/min]	H f [mm/tooth]	H ap [mm]
																				
			F geometry with very sharp positive design for light machining.																	
ADMX 070202SR-F	**M8330**	0.2	220	0.07	2.0	130	0.06	2.0	–	–	–	660	0.08	2.0	55	0.05	1.6	–	–	–
	M8340	0.2	200	0.07	2.0	120	0.06	2.0	–	–	–	–	–	–	50	0.05	1.6	–	–	–
ADMX 070204SR-F	**M6330**	0.4	200	0.07	2.0	140	0.06	2.0	–	–	–	–	–	–	60	0.05	1.6	–	–	–
	M8310	0.4	265	0.07	2.0	135	0.06	2.0	–	–	–	–	–	–	–	–	–	–	–	–
	M8330	0.4	235	0.07	2.0	140	0.06	2.0	–	–	–	705	0.08	2.0	55	0.05	1.6	–	–	–
	M8340	0.4	215	0.07	2.0	125	0.06	2.0	–	–	–	–	–	–	50	0.05	1.6	–	–	–
	M9340	0.4	290	0.07	2.0	170	0.06	2.0	–	–	–	–	–	–	70	0.05	1.6	–	–	–
ADMX 070208SR-F	**M6330**	0.8	240	0.07	2.0	170	0.06	2.0	–	–	–	–	–	–	70	0.05	1.6	–	–	–
	M8310	0.8	320	0.07	2.0	160	0.06	2.0	–	–	–	–	–	–	–	–	–	–	–	–
	M8330	0.8	280	0.07	2.0	165	0.06	2.0	–	–	–	840	0.08	2.0	70	0.05	1.6	–	–	–
	M8340	0.8	255	0.07	2.0	150	0.06	2.0	–	–	–	–	–	–	60	0.05	1.6	–	–	–
																				
			M geometry with positive design for light to medium machining.																	
ADMX 070202SR-M	**8215**	0.2	210	0.09	2.2	125	0.08	2.2	195	0.09	2.2	630	0.11	2.2	50	0.06	1.8	–	–	–
	M8330	0.2	205	0.09	2.2	120	0.08	2.2	190	0.09	2.2	615	0.11	2.2	50	0.06	1.8	–	–	–
	M8340	0.2	185	0.09	2.2	110	0.08	2.2	175	0.09	2.2	–	–	–	45	0.06	1.8	–	–	–

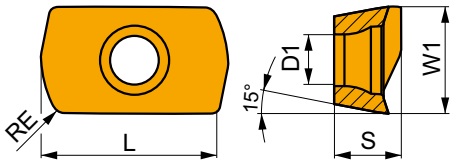
Suitability and starting values for cutting speed (vc), feed (f) and depth of cut (ap). Refer to our Machining Calculator app for further calculations.

Product		RE	P			M			K			N			S			H		
		[mm]	vc [m/min]	f [mm/tooth]	ap [mm]	vc [m/min]	f [mm/tooth]	ap [mm]	vc [m/min]	f [mm/tooth]	ap [mm]	vc [m/min]	f [mm/tooth]	ap [mm]	vc [m/min]	f [mm/tooth]	ap [mm]	vc [m/min]	f [mm/tooth]	ap [mm]
			1 U S																	
			M geometry with positive design for light to medium machining.																	
ADMX 070204SR-M	**8215**	0.4	■ 225	0.09	2.2	◪ 135	0.08	2.2	◪ 210	0.09	2.2	◪ 675	0.11	2.2	◪ 55	0.06	1.8	–	–	–
	M6330	0.4	■ 190	0.09	2.2	◪ 135	0.08	2.2	–	–	–	–	–	–	◪ 55	0.06	1.8	–	–	–
	M8310	0.4	■ 245	0.09	2.2	◪ 120	0.08	2.2	◪ 230	0.09	2.2	–	–	–	–	–	–	–	–	–
	M8330	0.4	■ 220	0.09	2.2	◪ 130	0.08	2.2	◪ 205	0.09	2.2	◪ 660	0.11	2.2	◪ 55	0.06	1.8	–	–	–
	M8340	0.4	■ 200	0.09	2.2	◪ 120	0.08	2.2	◪ 190	0.09	2.2	–	–	–	◪ 50	0.06	1.8	–	–	–
	M9340	0.4	■ 265	0.09	2.2	◪ 155	0.08	2.2	–	–	–	–	–	–	◪ 65	0.06	1.8	–	–	–
ADMX 070208SR-M	**8215**	0.8	■ 270	0.09	2.2	◪ 160	0.08	2.2	◪ 255	0.09	2.2	◪ 810	0.11	2.2	◪ 65	0.06	1.8	–	–	–
	M6330	0.8	■ 225	0.09	2.2	◪ 160	0.08	2.2	–	–	–	–	–	–	◪ 65	0.06	1.8	–	–	–
	M8310	0.8	■ 290	0.09	2.2	◪ 145	0.08	2.2	◪ 275	0.09	2.2	–	–	–	–	–	–	–	–	–
	M8330	0.8	■ 260	0.09	2.2	◪ 155	0.08	2.2	◪ 245	0.09	2.2	◪ 780	0.11	2.2	◪ 65	0.06	1.8	–	–	–
	M8340	0.8	■ 240	0.09	2.2	◪ 140	0.08	2.2	◪ 225	0.09	2.2	–	–	–	◪ 60	0.06	1.8	–	–	–
	M9340	0.8	■ 315	0.09	2.2	◪ 185	0.08	2.2	–	–	–	–	–	–	◪ 75	0.06	1.8	–	–	–
ADMX 070212SR-M	**M8340**	1.2	■ 250	0.09	2.2	◪ 150	0.08	2.2	◪ 235	0.09	2.2	–	–	–	◪ 60	0.06	1.8	–	–	–
ADMX 070216SR-M	**M8310**	1.6	■ 320	0.09	2.2	◪ 160	0.08	2.2	◪ 300	0.09	2.2	–	–	–	–	–	–	–	–	–
	M8330	1.6	■ 290	0.09	2.2	◪ 170	0.08	2.2	◪ 275	0.09	2.2	◪ 870	0.11	2.2	◪ 70	0.06	1.8	–	–	–
	M8340	1.6	■ 265	0.09	2.2	◪ 155	0.08	2.2	◪ 250	0.09	2.2	–	–	–	◪ 65	0.06	1.8	–	–	–
ADMX 070220SR-M	**M6330**	2.0	■ 260	0.09	2.2	◪ 185	0.08	2.2	–	–	–	–	–	–	◪ 75	0.06	1.8	–	–	–
	M8310	2.0	■ 340	0.09	2.2	◪ 170	0.08	2.2	◪ 320	0.09	2.2	–	–	–	–	–	–	–	–	–
	M8330	2.0	■ 300	0.09	2.2	◪ 180	0.08	2.2	◪ 285	0.09	2.2	◪ 900	0.11	2.2	◪ 75	0.06	1.8	–	–	–
	M8340	2.0	■ 275	0.09	2.2	◪ 165	0.08	2.2	◪ 260	0.09	2.2	–	–	–	◪ 65	0.06	1.8	–	–	–

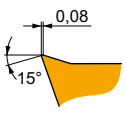
ADEX 07-HF

PRAMET

	W1 [mm]	D1 [mm]	L [mm]	S [mm]
0702	4.439	2.20	6.45	2.48



Suitability and starting values for cutting speed (vc), feed (f) and depth of cut (ap). Refer to our Machining Calculator app for further calculations.

Product		RE	P			M			K			N			S			H		
		[mm]	vc [m/min]	f [mm/tooth]	ap [mm]	vc [m/min]	f [mm/tooth]	ap [mm]	vc [m/min]	f [mm/tooth]	ap [mm]	vc [m/min]	f [mm/tooth]	ap [mm]	vc [m/min]	f [mm/tooth]	ap [mm]	vc [m/min]	f [mm/tooth]	ap [mm]
			HFC S																	
			HF geometry with highly positive design for high feed machining.																	
ADEX 070206SR-HF	**M6330**	0.6	■ 200	0.60	0.3	◪ 140	0.54	0.3	–	–	–	–	–	–	–	–	–	–	–	–
	M8330	0.6	■ 225	0.60	0.3	◪ 135	0.54	0.3	–	–	–	–	–	–	–	–	–	–	–	–
	M8340	0.6	■ 215	0.60	0.3	◪ 125	0.54	0.3	–	–	–	–	–	–	–	–	–	–	–	–