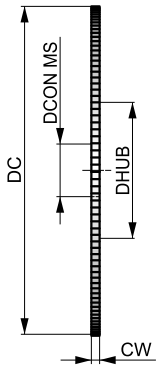
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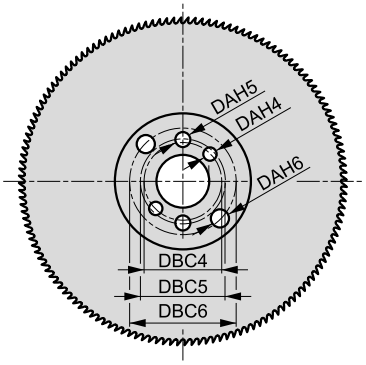
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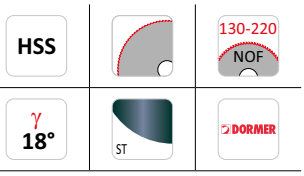


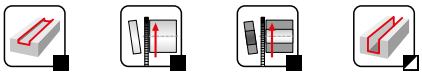
HSS Slitting Saw Fine Pitch

Designed with fine pitch, ideal for thin section components. Suitable for slitting and cutting. With ranges from 130 to 220 teeth, the neutral tooth geometry helps control chips and prevents rubbing when slitting tubes and pipes. The steam oxide finish acts to retain cutting fluid and prevent chip tool welding.









Workpiece material group suitability, starting values for cutting speed (m/min) and Alpha Code. Tables with feed per tooth and correction factors can be found starting from page 194.

P1.1	P1.2	P1.3	P2.1	P2.2	P3.1	P3.2	P4.1	M1.1	M1.2	M2.1	M2.2	M3.1	M3.2
■ 40 Q	■ 45 Q	■ 46 Q	■ 34 Q	■ 30 Q	■ 29 P	■ 24 P	■ 18 P	◪ 14 P	◪ 12 P	◪ 12 P	◪ 10 P	◪ 12 P	◪ 10 P
K1.1	**K1.2**	**K1.3**	**K2.1**	**K2.2**	**K3.1**	**K3.2**	**K4.1**	**K4.2**	**K5.1**	**K5.2**	**N1.1**	**N1.2**	**N1.3**
■ 40 Q	■ 30 Q	■ 22 Q	■ 37 Q	■ 30 Q	■ 33 Q	■ 25 Q	■ 30 P	■ 23 P	■ 34 Q	■ 26 Q	■ 600 R	■ 450 R	■ 300 R
N2.1	**N2.2**	**N2.3**	**N3.1**	**N3.2**	**N3.3**	**N4.1**							
■ 769 R	■ 692 R	■ 500 R	■ 339 R	■ 200 R	■ 100 Q	■ 60 R							

Product	DC	CW	DCON MS	NOF	P	DHUB	DAH4	DBC4	DAH5	DBC5	DAH6	DBC6
	[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
D750200.0X1.8	200.00	1.8	32.00	130	5	100	8	45	9	50	11	63
D750225.0X2.0	225.00	2.0	32.00	140	5	100	8	45	9	50	11	63
D750250.0X2.0	250.00	2.0	32.00	160	5	100	8	45	9	50	11	63
D750275.0X2.5	275.00	2.5	32.00	180	5	100	8	45	9	50	11	63
D750300.0X2.5	300.00	2.5	32.00	180	5	100	8	45	9	50	11	63
D750315.0X2.5	315.00	2.5	32.00	200	5	100	8	45	9	50	11	63
D750350.0X2.5	350.00	2.5	32.00	220	5	120	8	45	9	59	11	63