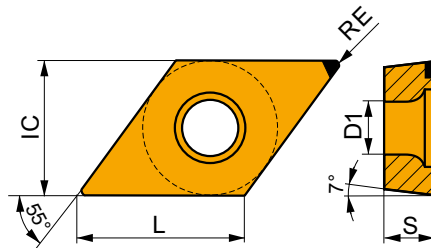




DCMW PCD

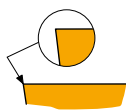


	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
11T3	9.525	4.40	11.60	3.97



Suitability and starting values for cutting speed (vc), feed (f) and depth of cut (ap). Refer to our Machining Calculator app for further calculations.

Product	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)	(m/min)	(mm/rev)	(mm)



For finish machining, high speeds and stable cutting conditions.

DCMW 11T304FN	PD1	0.4	—	—	—	—	—	—	—	—	1035	0.12	0.5	—	—	—	—	—	—
DCMW 11T308FN	PD1	0.8	—	—	—	—	—	—	—	—	1200	0.12	1.0	—	—	—	—	—	—