

E115

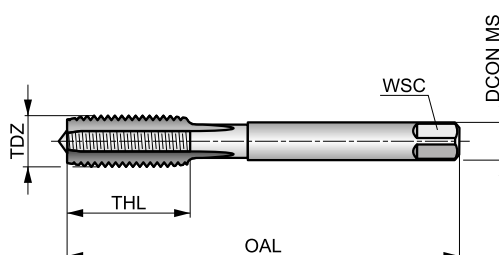
DORMER



HSS Straight Flute Serial Hand Tap, BSW, DIN352 Standard

Ideal for hand tapping tough materials. The straight flute design makes it ideal for both through and blind holes. Available as a single finishing tap or as a set of three serial taps, which should be used one after the other to create the full thread.

		Medium



Workpiece material group suitability.

P1.1	P1.2	P1.3	P2.1	P2.2	P2.3	P3.1	P3.2	P4.1	K1.1	K1.2	K1.3	K2.1	K2.2
■	■	■	■	■	■	■	■	■	■	■	■	■	■
K3.1	K3.2	K4.1	K4.2	K5.1	K5.2	N1.1	N1.2	N1.3	N2.1	N2.2	N2.3	N3.1	N3.2
■	■	■	■	■	■	■	■	■	■	■	■	■	■
N3.3	N4.2	N4.3											
■	■	■											

Product	TDZ	TPI	TD	OAL	THL	DCON MS	WSC	NOF	PHD
			[mm]	[mm]	[mm]	[mm]	[mm]		[mm]
E1151/8N03	1/8	40	3.175	40.0	10	3.50	2.70	3	2.55
E1151/8N08	1/8	40	3.175	40.0	10	3.50	2.70	3	2.55
E1155/32N03	5/32	32	3.969	45.0	12	4.50	3.40	3	3.20
E1155/32N08	5/32	32	3.969	45.0	12	4.50	3.40	3	3.20
E1153/16N03	3/16	24	4.763	50.0	16	5.50	4.30	3	3.70
E1153/16N08	3/16	24	4.763	50.0	16	5.50	4.30	3	3.70
E1151/4N03	1/4	20	6.350	56.0	17	6.00	4.90	3	5.10
E1151/4N08	1/4	20	6.350	56.0	17	6.00	4.90	3	5.10
E1155/16N03	5/16	18	7.938	63.0	25	6.00	4.90	3	6.50
E1155/16N08	5/16	18	7.938	63.0	25	6.00	4.90	3	6.50
E1153/8N03	3/8	16	9.525	70.0	22	7.00	5.50	3	7.90
E1153/8N08	3/8	16	9.525	70.0	22	7.00	5.50	3	7.90
E1157/16N03	7/16	14	11.113	75.0	30	8.00	6.20	3	9.20
E1157/16N08	7/16	14	11.113	75.0	30	8.00	6.20	3	9.20
E1151/2N03	1/2	12	12.700	80.0	30	9.00	7.00	3	10.50
E1151/2N08	1/2	12	12.700	80.0	30	9.00	7.00	3	10.50
E1159/16N03	9/16	12	14.288	80.0	30	11.00	9.00	4	12.00
E1159/16N08	9/16	12	14.288	80.0	30	11.00	9.00	4	12.00
E1155/8N03	5/8	11	15.875	90.0	36	12.00	9.00	4	13.50
E1155/8N08	5/8	11	15.875	90.0	36	12.00	9.00	4	13.50
E1153/4N03	3/4	10	19.050	105.0	40	14.00	11.00	4	16.50
E1153/4N08	3/4	10	19.050	105.0	40	14.00	11.00	4	16.50
E1157/8N03	7/8	9	22.225	110.0	45	18.00	14.50	4	19.25
E1157/8N08	7/8	9	22.225	110.0	45	18.00	14.50	4	19.25
E1151N03	1"	8	25.400	110.0	50	20.00	16.00	4	22.00
E1151N08	1"	8	25.400	110.0	50	20.00	16.00	4	22.00