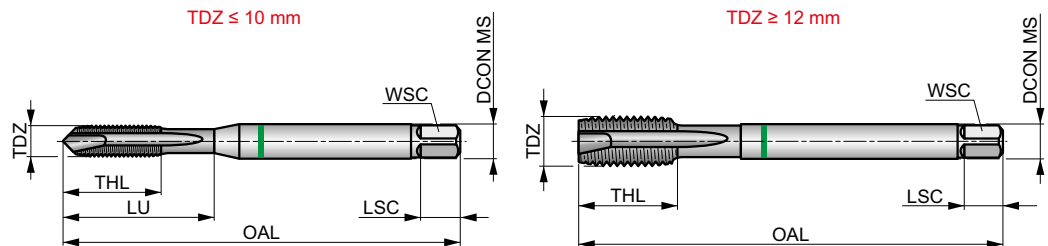


**E472****DORMER****Green SHARK Spiral Point Metric Machine Tap, DIN Standard**

High performance through hole tap with reinforced or reduced shank for non-ferrous materials. Unique HSS-E-PM substrate with Super-B coating to avoid chip sticking, providing superior performance, consistency and extended tool life.

SHARK

	DIN 371/376	6H
	2.5xD	HSS-E PM
B 3.5-5		



Workpiece material group suitability and starting values for cutting speed (m/min).

	P1.1 34	P1.2 38	P1.3 40	P2.1 29	P2.2 24	N1.1 35	N1.2 26	N1.3 18	N2.1 46	N2.2 42	N2.3 30	N3.1 76	N3.2 45	N4.1 30
Product	TDZ	TP	OAL	THL	DCON MS	WSC	LSC	NOF	PHD	LU				
		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		[mm]	[mm]				
E472M3	3	0.50	56.0	9	3.50	2.70	6	2	2.50	18.00				
E472M4	4	0.70	63.0	12	4.50	3.40	6	2	3.30	21.00				
E472M5	5	0.80	70.0	13	6.00	4.90	8	2	4.20	25.00				
E472M6	6	1.00	80.0	15	6.00	4.90	8	3	5.00	30.00				
E472M8	8	1.25	90.0	18	8.00	6.20	9	3	6.80	35.00				
E472M10	10	1.50	100.0	20	10.00	8.00	11	3	8.50	39.00				
E472M12	12	1.75	110.0	23	9.00	7.00	10	3	10.30	—				
E472M16	16	2.00	110.0	25	12.00	9.00	12	4	14.00	—				
E472M20	20	2.50	140.0	30	16.00	12.00	15	4	17.50	—				