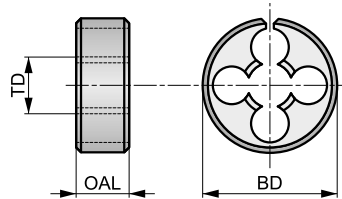


**F300****DORMER****HSS Adjustable Split Hand Die, Metric, Right Hand**

Split die to produce external thread by hand in multiple passes, adjusting each pass. By tightening the die stock holder, different classes of thread fit can be achieved - tight, regular or loose fit. Slightly tightened in the holder, it can be used to clean up or produce a partial thread.



	BS 1127:1950	1.75 XP
HSS		Bright

Workpiece material group suitability and starting values for cutting speed (m/min).

P1.1 ■ 12	P1.2 ■ 13	P1.3 ■ 14	P2.1 ■ 10	P2.2 ■ 9	P2.3 ■ 8	P3.1 ■ 8	P3.2 ■ 7	P4.1 ■ 5	M1.1 ■ 7	M1.2 ■ 6	M2.1 ■ 6	M2.2 ■ 5	K1.1 ■ 11
K1.2 ■ 8	K1.3 ■ 6	K2.1 ■ 11	K2.2 ■ 9	K2.3 ■ 7	K3.1 ■ 10	K3.2 ■ 8	K3.3 ■ 6	K5.1 ■ 10	K5.2 ■ 8	K5.3 ■ 6	N1.1 ■ 20	N1.2 ■ 15	N1.3 ■ 10
N2.1 ■ 10	N2.2 ■ 9	N2.3 ■ 6	N3.1 ■ 11	N3.2 ■ 6	N3.3 ■ 3	N4.1 ■ 11	N4.2 ■ 4	N4.3 ■ 4					

Products from this series are also available in set with taps. Please see L120.

Product	TD [mm]	TP [mm]	BD [inch]	OAL [inch]
F300M2X13/16	2.000	0.40	13/16	1/4
F300M2.5X13/16	2.500	0.45	13/16	1/4
F300M3X13/16	3.000	0.50	13/16	1/4
F300M3.5X13/16	3.500	0.60	13/16	1/4
F300M4X13/16	4.000	0.70	13/16	1/4
F300M5X13/16	5.000	0.80	13/16	1/4
F300M5X1	5.000	0.80	1"	3/8
F300M6X13/16	6.000	1.00	13/16	1/4
F300M6X1	6.000	1.00	1"	3/8
F300M6X1.5/16	6.000	1.00	1.5/16	7/16
F300M7X13/16	7.000	1.00	13/16	1/4
F300M7X1	7.000	1.00	1"	3/8
F300M8X1	8.000	1.25	1"	3/8
F300M8X1.5/16	8.000	1.25	1.5/16	7/16
F300M9X1	9.000	1.25	1"	3/8
F300M9X1.5/16	9.000	1.25	1.5/16	7/16
F300M10X1	10.000	1.50	1"	3/8
F300M10X1.5/16	10.000	1.50	1.5/16	7/16

Product	TD [mm]	TP [mm]	BD [inch]	OAL [inch]
F300M10X1.1/2	10.000	1.50	1.1/2	1/2
F300M11X1.5/16	11.000	1.50	1.5/16	7/16
F300M12X1.5/16	12.000	1.75	1.5/16	7/16
F300M12X1.1/2	12.000	1.75	1.1/2	1/2
F300M14X1.5/16	14.000	2.00	1.5/16	7/16
F300M14X1.1/2	14.000	2.00	1.1/2	1/2
F300M16X1.1/2	16.000	2.00	1.1/2	1/2
F300M16X2	16.000	2.00	2"	5/8
F300M18X1.1/2	18.000	2.50	1.1/2	1/2
F300M18X2	18.000	2.50	2"	5/8
F300M20X1.1/2	20.000	2.50	1.1/2	1/2
F300M20X2	20.000	2.50	2"	5/8
F300M22X2	22.000	2.50	2"	5/8
F300M24X2	24.000	3.00	2"	5/8
F300M27X3	27.000	3.00	3"	7/8
F300M30X3	30.000	3.50	3"	7/8
F300M36X3	36.000	4.00	3"	7/8