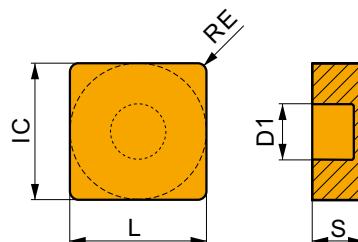




SNMX

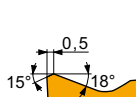
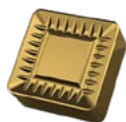


	IC	D1	L	S
	[mm]	[mm]	[mm]	[mm]
2512	25.400	9.17	25.40	12.00



Suitability and starting values for cutting speed (vc), feed (f) and depth of cut (ap). Refer to our Machining Calculator app for further calculations.

Product	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]



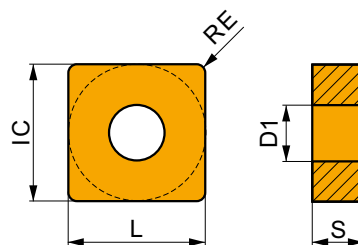
SR geometry for rough to heavy-rough machining, and continuous to interrupted cuts.

SNMX 2512245-SR	T8345	2.4	45	1.00	14.0	25	0.90	14.0	40	1.00	14.0	—	—	—	—	—	—	—	—
	T9325	2.4	80	1.00	14.0	45	0.90	14.0	75	1.00	14.0	—	—	—	—	—	—	—	—
	T9335	2.4	65	1.00	14.0	35	0.90	14.0	—	—	—	—	—	—	—	—	—	—	—

SNGA CER

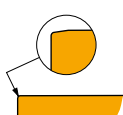


	IC	D1	L	S
	[mm]	[mm]	[mm]	[mm]
1204	12.700	5.16	12.70	4.76



Suitability and starting values for cutting speed (vc), feed (f) and depth of cut (ap). Refer to our Machining Calculator app for further calculations.

Product	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]



For machining with high speeds and continuous cuts.

SNGA 120408 T01025	TC100	0.8	—	—	—	—	—	—	575	0.20	2.0	—	—	—	—	—	—	—	—
SNGA 120412 T01020	TC100	1.2	—	—	—	—	—	—	565	0.25	2.0	—	—	—	—	—	—	—	—