

T206

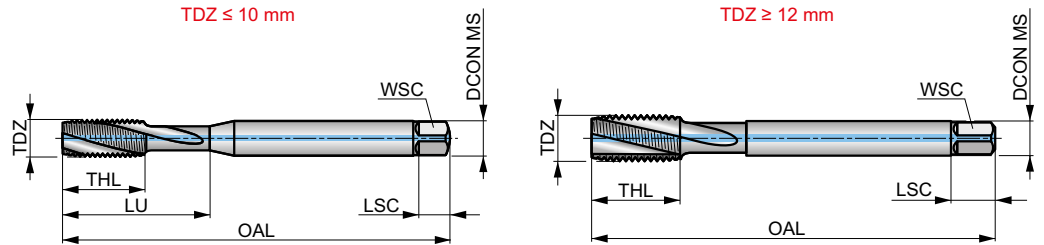
DORMER

Carbide 15° Spiral Flute Machine Tap, Coolant Feed, Metric, DIN Standard

Premium carbide tap which provides superior performance, coupled with longer tool life. It can be used to machine tap in abrasive materials, such as cast iron and high silicon aluminium. The 15° spiral flute, makes it ideal for threading holes which do not go all the way through the workpiece (blind holes). Bright finish.



M	DIN 371/376	6H
	2.5×D	HM
C 2-3		λ 15°
R	Bright	



Workpiece material group suitability and starting values for cutting speed (m/min).

K1.1 ■ 40	K1.2 ■ 30	K1.3 ■ 22	K2.1 ■ 31	K2.2 ■ 25	K2.3 ■ 20	K3.1 ■ 27	K3.2 ■ 21	K3.3 ■ 17	K4.1 ■ 25	K4.2 ■ 19	K4.3 ■ 14	K4.4 ■ 12	K4.5 ■ 10
K5.1 ■ 29	K5.2 ■ 21	K5.3 ■ 17	N2.1 ■ 54	N2.2 ■ 48	N2.3 ■ 35	N4.2 ■ 25	N4.3 ■ 15						

Product	TDZ	TP	OAL	THL	DCON MS	WSC	LSC	NOF	PHD	LU
		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		[mm]	[mm]
T206M5 ¹⁾	5	0.80	70.0	16	6.00	4.90	8	3	4.30	—
T206M6	6	1.00	80.0	19	6.00	4.90	8	3	5.10	30.00
T206M8	8	1.25	90.0	22	8.00	6.20	9	3	6.90	35.00
T206M10	10	1.50	100.0	24	10.00	8.00	11	3	8.70	39.00
T206M12	12	1.75	110.0	23	9.00	7.00	10	3	10.40	—

¹⁾ Without neck.