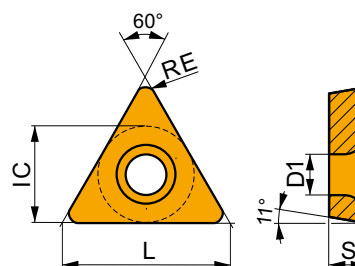




TPGX



	IC	D1	L	S
	[mm]	[mm]	[mm]	[mm]
0902	5.560	2.50	9.60	2.38
1102	6.350	2.80	11.00	2.38
16T3	9.525	4.40	16.50	3.97



Suitability and starting values for cutting speed (vc), feed (f) and depth of cut (ap). Refer to our Machining Calculator app for further calculations.

Product	RE	[mm]	P			M			K			N			S			H		
			vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
			[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]
 FR-JQ geometry with positive right-handed design for fine-finish machining, and continuous cuts.																				
	TT010	0.4	295	0.06	0.5	175	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
 FL-JQ geometry with positive left-handed design for fine-finish machining, continuous cuts.																				
	TT010	0.4	295	0.06	0.5	175	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
 FL-JR geometry with positive left-handed design for fine-finish machining, and continuous cuts.																				
	TT010	0.4	295	0.06	0.5	175	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
 FR-JZ geometry with positive right-handed design for fine-finish machining, and continuous cuts.																				
	TT010	0.4	295	0.06	0.5	175	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
 FL-JZ geometry with positive left-handed design for fine-finish machining, and continuous cuts.																				
	TT010	0.2	280	0.06	0.5	165	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—
 FL-JZ geometry with positive left-handed design for fine-finish machining, and continuous cuts.																				
	TT010	0.2	280	0.06	0.5	165	0.05	0.5	—	—	—	—	—	—	—	—	—	—	—	—