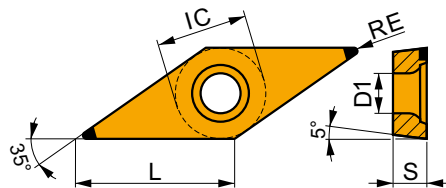




VBGW CBN



	IC	D1	L	S
	(mm)	(mm)	(mm)	(mm)
1604	9.525	4.50	16.00	4.76



Suitability and starting values for cutting speed (vc), feed (f) and depth of cut (ap). Refer to our Machining Calculator app for further calculations.

Product	RE	P			M			K			N			S			H		
		vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap	vc	f	ap
	(mm)	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]	[m/min]	[mm/rev]	[mm]



For finish machining and continuous cuts.

VBGW 160404S01020B	TB310	0.4	—	—	—	—	—	—	340	0.10	0.4	—	—	—	90	0.07	0.3	70	0.15	1.0
VBGW 160408S01020B	TB310	0.8	—	—	—	—	—	—	350	0.15	0.6	—	—	—	90	0.11	0.5	70	0.15	1.0